

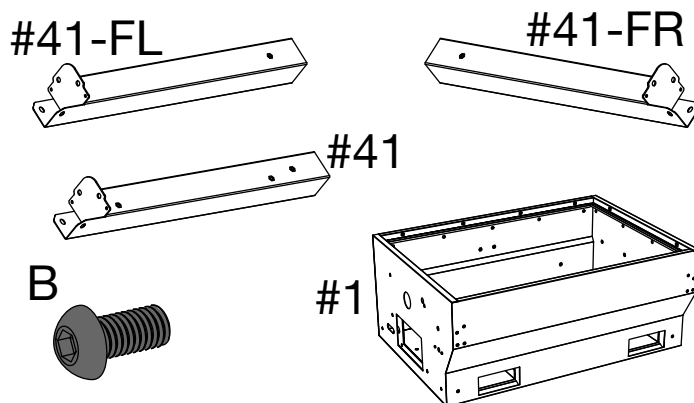
Revised Edition 1 Cabinet Assembly Process

3.6. Cabinet Assembly (optional)

3.6.1. Legs & Base

Components Used

- 1 x #1 (S1 Grill Bottom)
- 2 x #41 (Rear Leg)
- 1 x #41-FL (Front Left Leg)
- 1 x #41-FR (Front Right Leg)
- 16 x B (Black M5x12 HEX Screw)

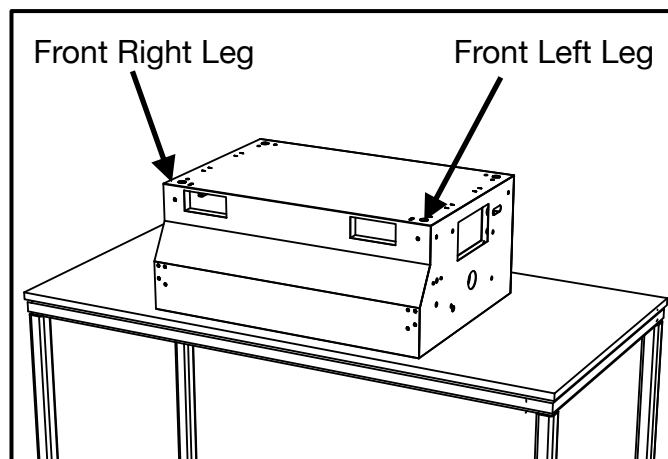


Helper Required!

The next stage of assembly is most safely completed with the help of another person!

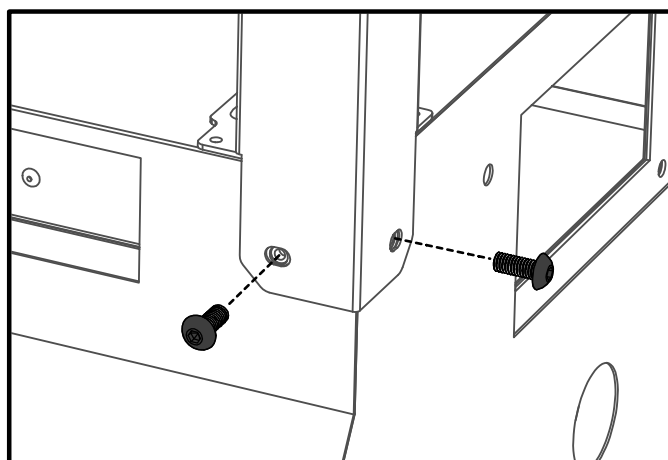
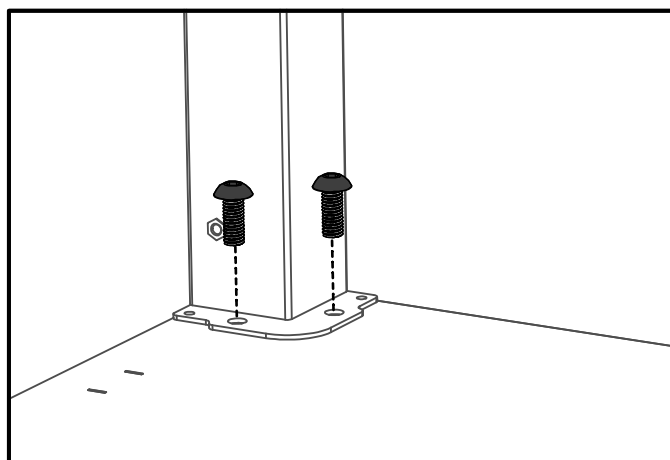
Step 1 - Place on Table

- If possible lift the grill bottom onto a table for the assembly process, as it will be easier than on the ground.
- If done on the ground, lay down cardboard, or soft mat to protect the grill surface.
- There are 2 x Rear Legs, and specific Front Left and Front Right legs.
- With the grill bottom up-side-down note that LEFT and RIGHT are reversed!



Step 2 - Attach Legs

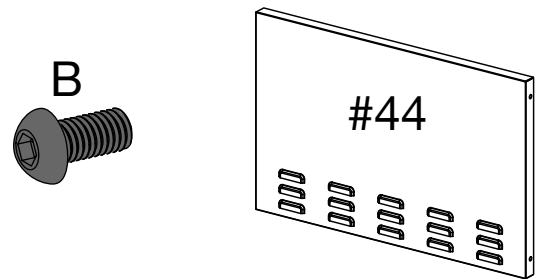
- Use 4 x B screws to secure each leg to the base and sides of the grill bottom.



3.6.2. Cabinet Rear Panel

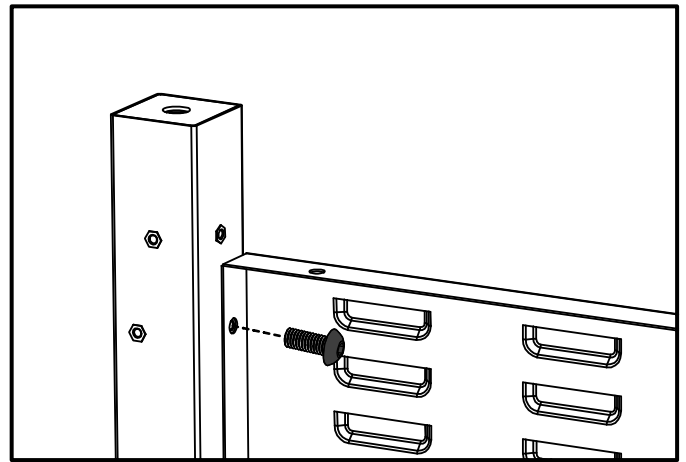
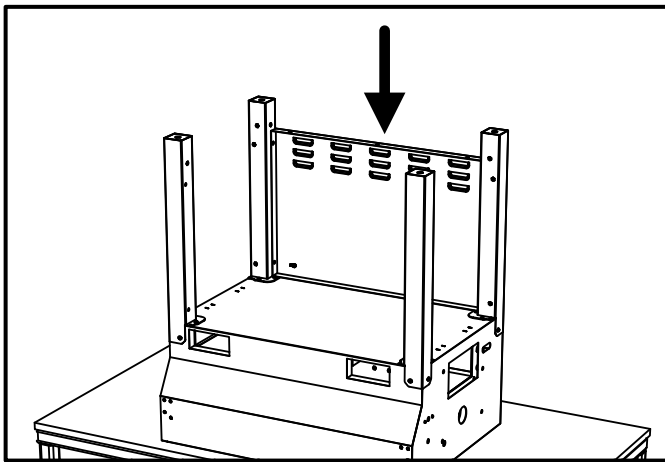
Components Used

- 1 x #44 (Cabinet Rear Panel)
- 7 x B (Black M5x12 HEX Screw)



Attach Cabinet Rear Panel

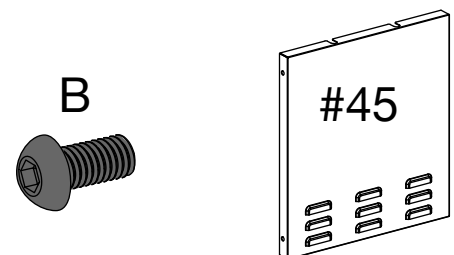
- Lower the cabinet rear panel in between the rear legs.
- The legs may need to be pulled apart slightly to allow the panel to fit in.
- Use 7 x B screws to secure in place, ensuring the panel is flush with the rear of the grill and legs.
- Leave the top left and right screws loose for the moment. They can be tightened once the base panel has been attached.



3.6.3. Cabinet Side Panels

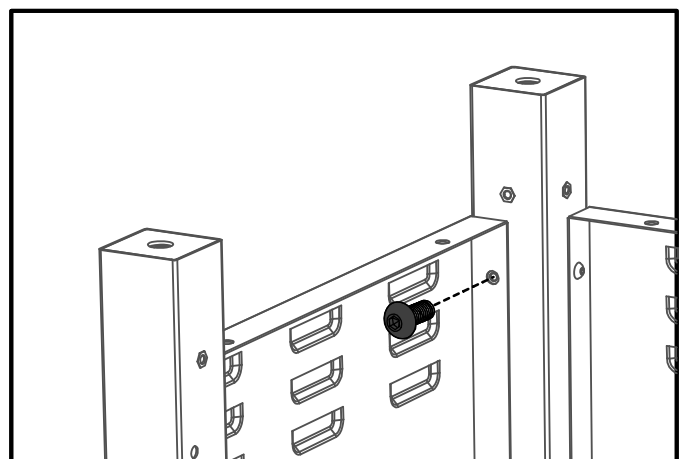
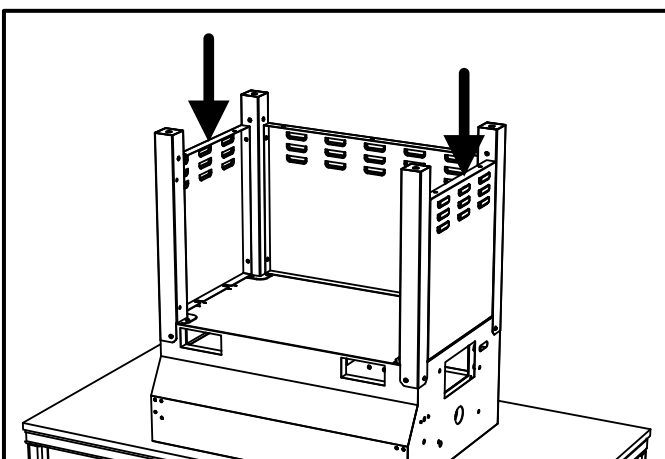
Components Used

- 2 x #43 (Cabinet Side Panel)
- 8 x B (Black M5x12 HEX Screw)



Attach Cabinet Side Panels

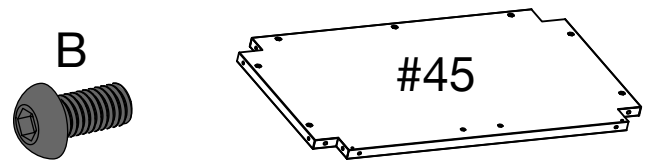
- Lower the cabinet side panels in between the front-rear legs.
- Use 4 x B screws to secure each side panel in place, ensuring they are flush with the sides of the grill and legs. Leave the top screws loose for the moment.



3.6.4. Cabinet Base Panel

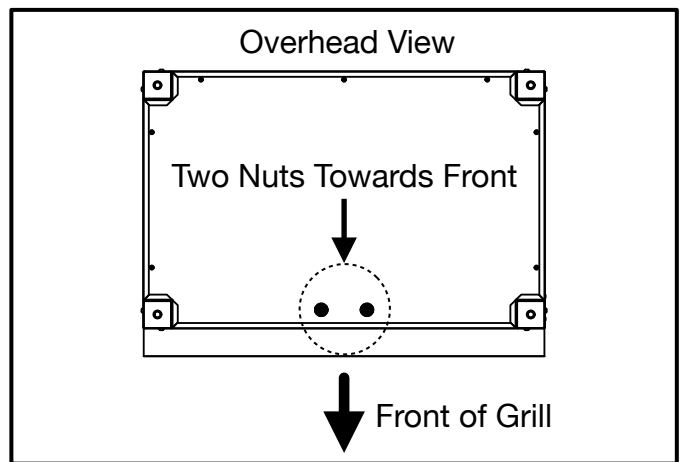
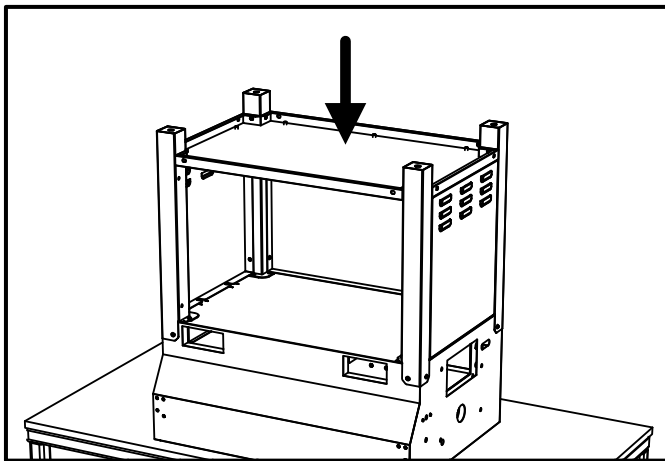
Components Used

- 1 x #45 (Cabinet Base Panel)
- 15 x B (Black M5x12 HEX Screw)



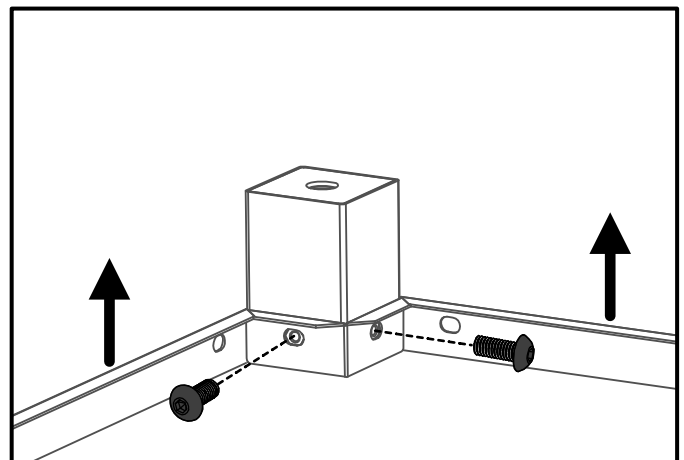
Step 1 - Position Base Panel

- Lower the cabinet side panels in between the four legs with the two nuts (for door stop) towards the front of the grill.
- The legs may need to be pulled apart slightly to allow the panel to drop into place.
- If the legs are too tight to fit in the base panel, loosen off the cabinet rear and side panel top screws.



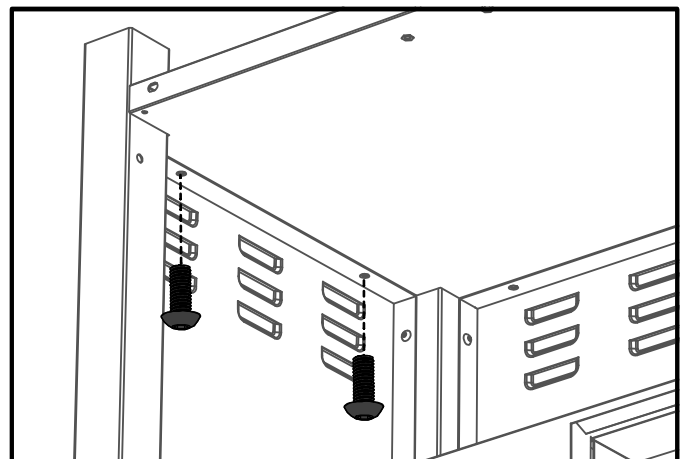
Step 2 - Attach Cabinet Base

- Use 8 x B screws to attach the cabinet base to the legs.
- Lift the base panel up while tightening the screws.



Step 3 - Attach Remaining Screws

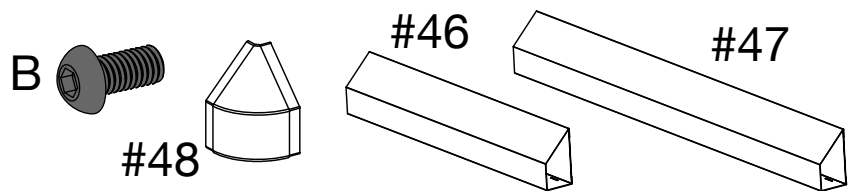
- Use 7 x B screws to attach the side and rear panels to the base panel.



3.6.5. Cabinet Skirting

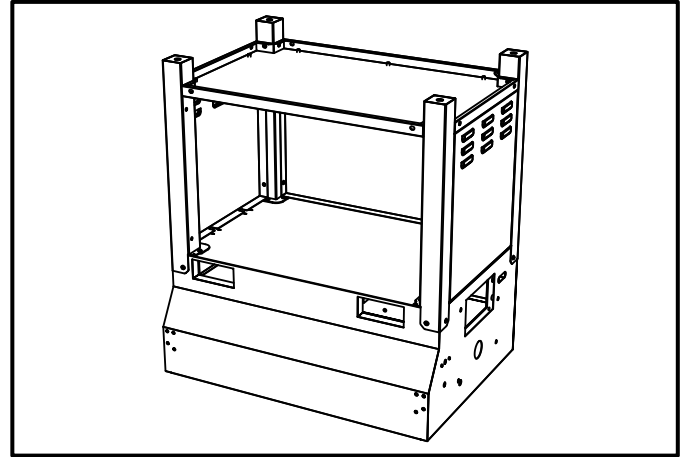
Components Used

- 2 x #47 (Front-Rear Skirt)
- 2 x #46 (Side Skirt)
- 4 x #48 (Skirt Corner)
- 8 x B (Black M5x12 HEX Screw)



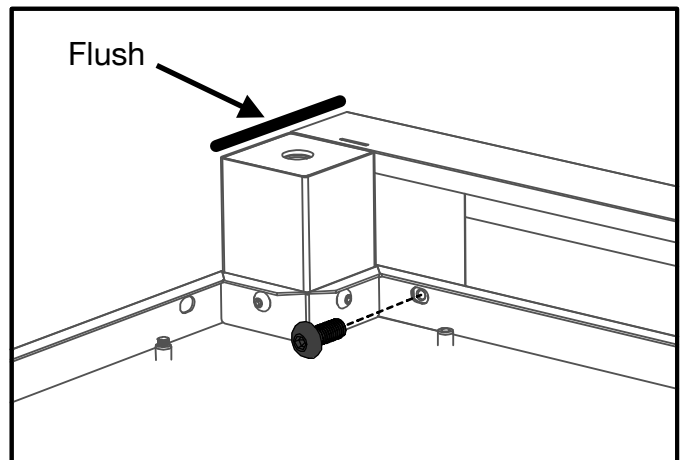
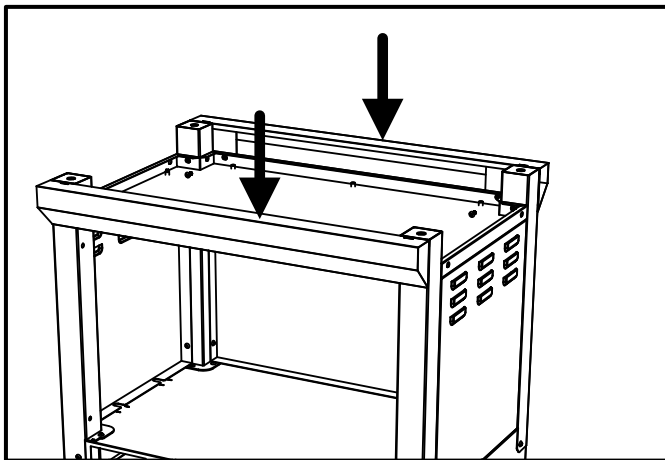
Step 1. Place on Ground

- With the assistance of another person, carefully lift the grill bottom and cabinet assembly down onto the ground.
- Put cardboard or matting down on the ground to avoid scratching the grill.



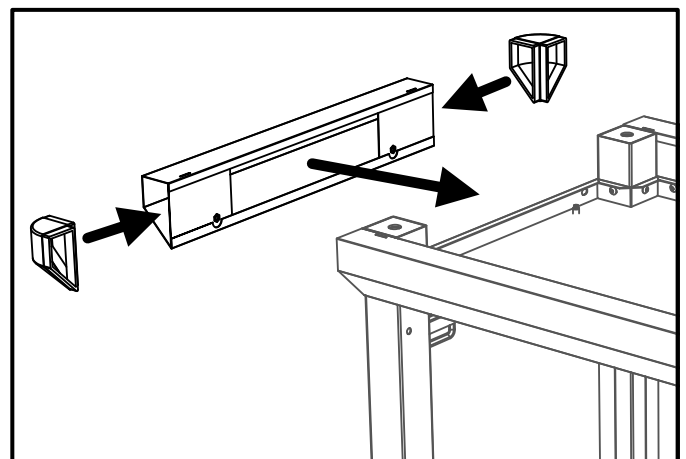
Step 2. Attach Front & Rear Skirts

- Use 4 x B screws to attach the front and rear skirts.
- Align the skirts flush (level) with the side and bottom of the legs.



Step 3. Attach Side Skirts

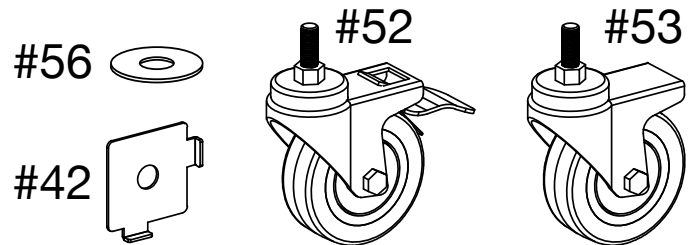
- Push the skirt corners into the ends of the side skirts.
- The corners may need to be pulled back out slightly to align when inserting into the front-rear skirts.
- Push into the front-rear skirts.
- Tap with hand or rubber hammer if required.
- Use 4 x B screws to attach the side skirts to the cabinet base panel.



3.6.6. Wheels

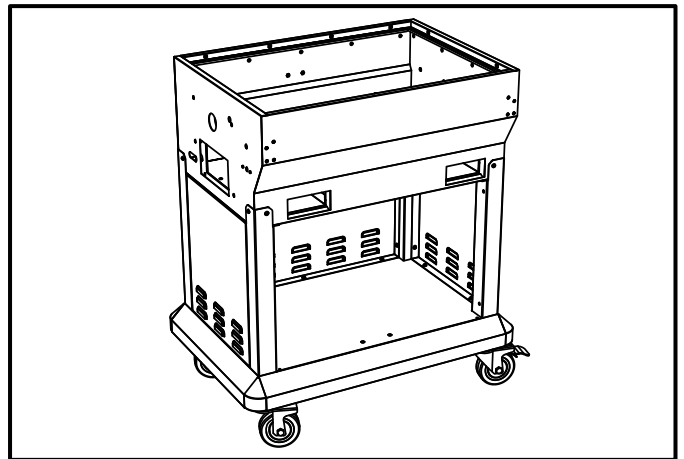
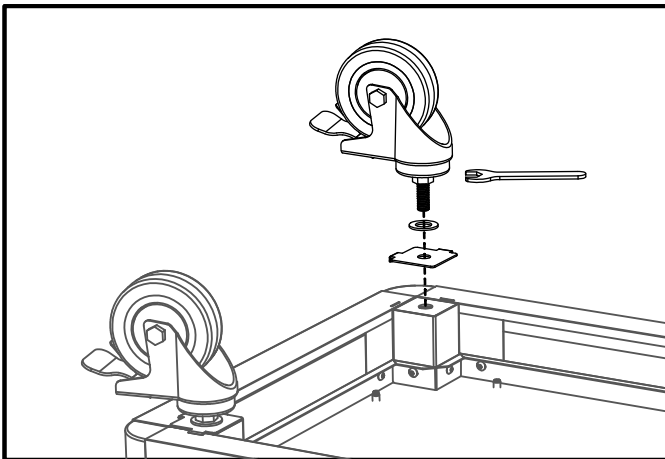
Components Used

- 2 x #52 (Locking Wheel)
- 2 x #53 (Non-Locking Wheel)
- 4 x #42 (Skirt Locking Plate)
- 4 x #56 (M12x24 Flat Washer)



Attach Wheels

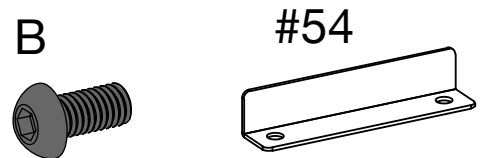
- Position the skirt locking plates over each leg with tabs inserted into the slots in the skirts.
- Locking wheels are generally best installed on the right side of the grill (left when up-side-down).
- Screw in each wheel by hand (rotating the base, not wheel) and tighten with spanner.
- Carefully stand the entire grill back upright.



3.6.7. Door Stop

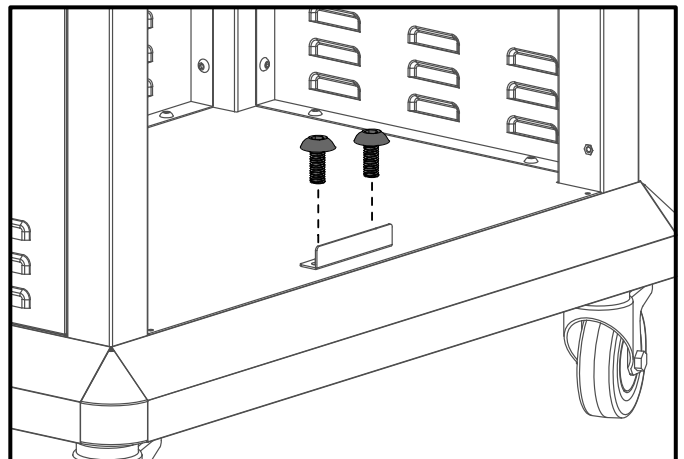
Components Used

- 1 x #54 (Door Stop)
- 2 x B (Black M5x12 HEX Screw)



Attach Door Stop

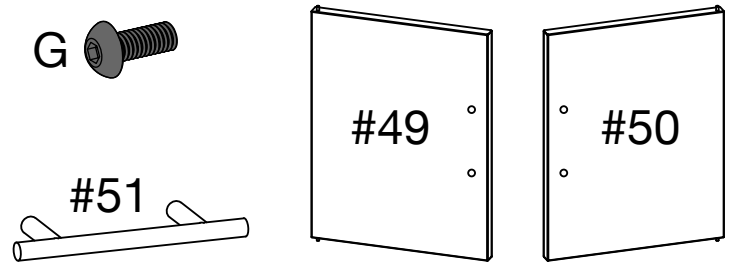
- Use 2 x B screws to secure the door stop with the flat face towards the front.



3.6.8. Cabinet Doors

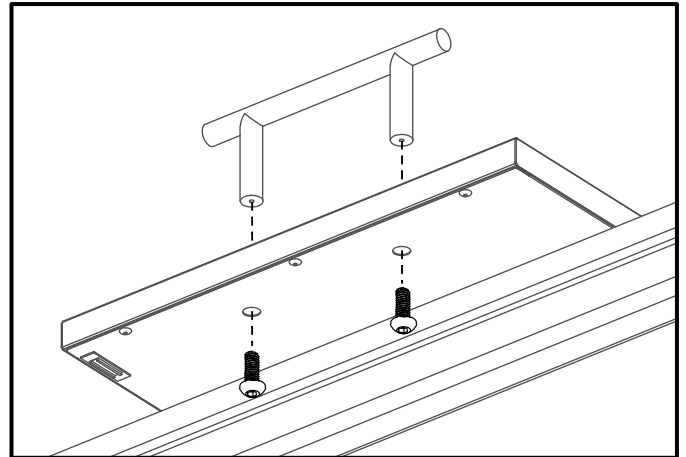
Components Used

- 1 x #49 (Left Cabinet Door)
- 1 x #50 (Right Cabinet Door)
- 2 x #51 (Cabinet Door Handles)
- 4 x G (Black M4x10 HEX Screws)



Step 1. Attach Handles

- Lay door flat on table with holes overhanging for access from below.
- Use 2 x G screws to secure in place.
- Put a screw on the end of the hex tool and lift up through the hole, and loosely screw into the handle.
- Repeat for the second screw, then do both up tight.
- If a screw drops inside the door, just shake it out of the large top opening.



Step 2. Fit Doors into Cabinet

- BOTTOM: Insert the round pin in the bottom of the door into the cabinet base panel.
- TOP: Pull the spring pin down, align with the top hole underneath the grill bottom and push the pin up into place.

